

#### PRODUCTS THAT MOVE THE WORLD

# PRODUCT CATALOG



#### PRODUCTS THAT MOVE THE WORLD





## HEVI-HAUL HISTORY



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### SINCE 1938..

Our skates were introduced to industry in 1938 by Paul J. Kordes and marketed under the name Skid-Rol Dollies. Innovative thinking in the mid 20th centry led to tremendous growth in the heavy rigging and material handling industries. Already known for our quality and rugged products, our dollies quickly followed suit as a much needed tool for professional machinery movers, riggers, and structural movers.

My great grandfather was a manager at Paul J. Kordes, who urged my father Dan, fresh out of the United States Army, to purchase the company. Determined, and in his early 20s, he worked the distribution of Skid-Rol Dollies to the point he was eventually able to purchase the company. Our factory and distribution was eventually reorganized in the mid-1970s. At that time, initiatives to expand production led the company's name change to Hevi-Haul International, Ltd.

Dan continued to grow the company. Upgrading machinery, manufacturing methods, process improvements, and taking a critical look at our products through engineering analysis and refined product testing along the way.

I grew up in the business at a very early age, spending time going to trade shows all over the country with my dad, visting the shop, and soaking it all in. I took a keen interest in the business and started doing odd jobs as a teenager and working in the shop in the summers. In 1998, I joined Hevi-Haul full time fresh out of school and became a welder by trade.

We are still a family owned small business, and as I begin my 19th year, it's still rewarding and humbling to see the trust our customers have placed in us. From major multi-national companies to small machinery moving companies, to manufacture and delivery the highest quality skates available.



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As we look to the future, we will continue to execute our commitment to expand upon our creative vision and use the improved manufacturing and technology processes available to us.

We are humbled by the continued trust in us by our customers, from major multi-national companies to small local machinery movers, to manufacture and deliver the highest quality roller dollies available.

Thank you!

David M. Knaebe General Manager

#### "Creating Value with Products that Move the World...."





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## HEVI-HAUL SKATES









#### ROLLERS

**Steel...**Best choice for all purpose moving. Steel Rollers provide maximum durability and can handle extended resting loads and even permanent installation. They excel in applications with rough or uneven floors.

**Polyurethane Coated...**Ideal choice for floors and rolling surfaces that require maximum protection. Poly rollers are not recommended for extended resting loads or on rough and debris riddled rolling surfaces.

Steel Cleats...Embed themselves into wood skids or blocking to ensure alignment and grip.

Fully Welded Steel Frame... we source high quality North American steel. Welded & Fabricated in the USA.

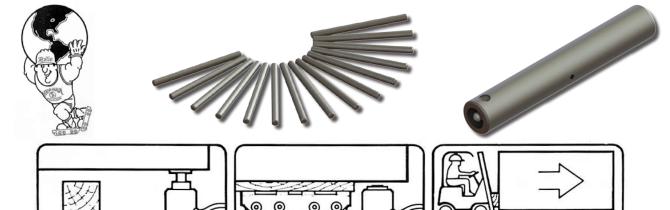
floors.

I

1" Ø CNC Machined High Carbon Steel Axles

-Grease Fittings...easy lubrication and minimum maintenance.

— Heat Treated Needle Bearings...full length of each roller for smooth moving.



SKATES

Wide Roller Stance... bridges cracks, gaps, and holes in



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## UTHLITY SKATES



**Utility Skates** are the world's most versatile machinery moving dollies on the market, ideal for both turning and straight line moving applications. Capacities range from 1.5 tons to 37.5 tons per skate, rolling on interchangeable steel or polyurethane coated rollers. Fully welded steel frames bring the ruggedness and unmatched quality you know and expect from us. A wide stance provides increased stability and weight distribution under load. Their low profile design allows for minimum load jacking and maximum load clearance. Hevi-Haul Skates have been trusted by professional rigging companies and machinery movers for over 80 years as the premiere family owned American brand machinery dolly.

Utility Skates are available in two varieties, Tilting and Non-Tilting.

### TILT-TYPE UTILITY SKATES



**Tilt-Type Utility Skates** are our most maneuverable machinery dollies. With the exception of some lighter duty models, each roller dolly is equipped with two  $3-1/2'' \not 0$  center support rollers and two  $3-1/4'' \not 0$  front and rear rollers, one on each end. This wheel layout provides a tilting axis that provides exceptional turning ability and easier moving over uneven floors, welds, tracks, gaps, up ramps and more. Each Skate can turn on it's own radius.

**Tilt-Type Utility Skates** are available in two varieties, **Rigid** and **Swivel**, that can be combined in numerous configurations for various moving needs.

**Rigid Top Tilt-Type Utility Skates** were designed to be combined with their swivel top counterparts as rear following dollies. With their excellent maneuverability, they are also often used separately for straight line moves and wider arcing turns where swivel top skates are not necessary.

| Model                           | Capacity | Length     | Width      | Height    | Weight  |
|---------------------------------|----------|------------|------------|-----------|---------|
| TILT-TYPE RIGID » STEEL ROLLERS |          |            |            |           |         |
| JD-3                            | 1.5 Tons | 9-1/2 in.  | 6 in.      | 3-7/8 in. | 15 lbs. |
| TD-35                           | 3 Tons   | 12-1/2 in. | 10-1/2 in. | 3-7/8 in. | 35 lbs. |
| UM-8                            | 4 Tons   | 19-1/4 in. | 10-1/2 in. | 4 in.     | 55 lbs. |
| UM-HD-20                        | 10 Tons  | 19-1/2 in. | 11 in.     | 4-1/8 in. | 70 lbs. |
| UM-HD-30                        | 15 Tons  | 19-1/2 in. | 11 in.     | 4-1/8 in. | 70 lbs. |

| Model                          | Capacity | Length     | Width      | Height    | Weight  |
|--------------------------------|----------|------------|------------|-----------|---------|
| TILT-TYPE RIGID » POLY ROLLERS |          |            |            |           |         |
| JD-3-P                         | 1.5 Tons | 9-1/2 in.  | 6 in.      | 3-7/8 in. | 12 lbs. |
| TD-35-P                        | 3 Tons   | 12-1/2 in. | 10-1/2 in. | 3-7/8 in. | 29 lbs. |
| UM-8-P                         | 4 Tons   | 19-1/4 in. | 10-1/2 in. | 4 in.     | 41 lbs. |
| UM-HD-20-P                     | 10 Tons  | 19-1/2 in. | 11 in.     | 4-1/8 in. | 56 lbs. |
| UM-HD-30-P                     | 10 Tons  | 19-1/2 in. | 11 in.     | 4-1/8 in. | 56 lbs. |





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## UTHLITY SKATES



**Swivel Top Tilt-Type Utility Skates** designed to be combined with their rigid top counterparts as the lead dollies for turning applications. With their excellent maneuverability, they are also often used separately for heavy loads requiring full directional control. Each swivel top skate has a friction plate between the top frame of the dolly and bottom surface of the swivel plate to reduce swimming under load and eliminating the need for a locking mechanism.

| Model                            | Capacity | Length     | Width      | Height    | Weight  |  |
|----------------------------------|----------|------------|------------|-----------|---------|--|
| TILT-TYPE SWIVEL » STEEL ROLLERS |          |            |            |           |         |  |
| TDS-40                           | 3 Tons   | 12-1/2 in. | 10-1/2 in. | 4-5/8 in. | 45 lbs. |  |
| UMS-8                            | 4 Tons   | 19-1/4 in. | 10-1/2 in. | 4-3/4 in. | 66 lbs. |  |
| UMS-HD-20                        | 10 Tons  | 19-1/2 in. | 11 in.     | 4-3/4 in. | 78 lbs. |  |
| UMS-HD-30                        | 15 Tons  | 19-1/2 in. | 11 in.     | 4-3/4 in. | 78 lbs. |  |

| Model                           | Capacity | Length     | Width      | Height    | Weight  |  |
|---------------------------------|----------|------------|------------|-----------|---------|--|
| TILT-TYPE SWIVEL » POLY ROLLERS |          |            |            |           |         |  |
| TDS-40-P                        | 3 Tons   | 12-1/2 in. | 10-1/2 in. | 4-5/8 in. | 39 lbs. |  |
| UMS-8-P                         | 4 Tons   | 19-1/4 in. | 10-1/2 in. | 4-3/4 in. | 52 lbs. |  |
| UM-HD-20-P                      | 10 Tons  | 19-1/2 in. | 11 in.     | 4-3/4 in. | 64 lbs. |  |
| UM-HD-30-P                      | 10 Tons  | 19-1/2 in. | 11 in.     | 4-3/4 in. | 64 lbs. |  |

**Turning Handles** are available for all swivel top utility skate models to assist with turning and positioning. Pull and turn lighter duty loads and help guide heavy duty loads with the use of a forklift. Turning handles affix to either end angle of the swivel top utility skate. Includes two piece handle for easier storage, handle bracket, and hardware. **Model STH-04800**.







NON-TILT UTILITY SKATES



**Non-Tilt Utility Skates** combine the stability and increased load capacities of our larger straight line skates with the improved climbing and leading inherent to our the tilt-type models. Each skate is equipped with four 3-1/2'' Ø center support rollers and two 3-1/4'' Ø front and rear rollers, one on each end. The extra support rollers do not allow for tilting, however they maintain their climbing functionality and ability to move over uneven floors, welds, tracks, gaps, and more.

**Non-Tilt Utility Skates** are available in two varieties, *Rigid* and *Swivel*, that can be combined in numerous configurations for various moving needs.



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## UTHLITY SKATES



**Rigid Top Non-Tilt Utility Skates** were designed to be combined with their swivel top counterparts as rear following dollies. They are also often used separately for straight line moves and wider arcing turns where swivel top skates are not required.

| Model    | Capacity                       | Length     | Width      | Height    | Weight  |  |
|----------|--------------------------------|------------|------------|-----------|---------|--|
| N O      | NON-TILT RIGIO » STEEL ROLLERS |            |            |           |         |  |
| UM-HD-15 | 7.5 Tons                       | 23-1/2 in. | 10-1/2 in. | 4 in.     | 81 lbs. |  |
| UM-HD-50 | 25 Tons                        | 23-3/4 in. | 11 in.     | 4-1/8 in. | 97 lbs. |  |
| UM-HD-75 | 37.5 Tons                      | 23-3/4 in. | 11 in.     | 4-1/8 in. | 97 lbs. |  |

| Model                         | Capacity | Length     | Width      | Height    | Weight  |  |
|-------------------------------|----------|------------|------------|-----------|---------|--|
| NON-TILT RIGID » POLY ROLLERS |          |            |            |           |         |  |
| UM-HD-15-P                    | 7.5 Tons | 23-1/2 in. | 10-1/2 in. | 4 in.     | 58 lbs. |  |
| UM-HD-50-P                    | 20 Tons  | 23-3/4 in. | 11 in.     | 4-1/8 in. | 74 lbs. |  |
| UM-HD-75-P                    | 20 Tons  | 23-3/4 in. | 11 in.     | 4-1/8 in. | 74 lbs. |  |





**Swivel Top Non-Tilt Utility Skates** were designed to be combined with their rigid top counterparts as the lead dollies for turning applications. They are also often used separately for heavy loads requiring full directional control. Each swivel top skate has a friction plate between the top frame of the dolly and bottom surface of the swivel plate to reduce swimming under load and eliminating the need for a locking mechanism. Swivel tops are easily removable with an hex key wrench for straight line moving applications without the need to purchase additional skates.

| Model                           | Capacity  | Length     | Width      | Height    | Weight   |  |
|---------------------------------|-----------|------------|------------|-----------|----------|--|
| NON-TILT SWIVEL » STEEL ROLLERS |           |            |            |           |          |  |
| UMS-HD-15                       | 7.5 Tons  | 23-1/2 in. | 10-1/2 in. | 4-3/4 in. | 95 lbs.  |  |
| UMS-HD-50                       | 25 Tons   | 23-3/4 in. | 11 in.     | 4-3/4 in. | 112 lbs. |  |
| UMS-HD-75                       | 37.5 Tons | 23-3/4 in. | 11 in.     | 4-3/4 in. | 112 lbs. |  |

| Model                          | Capacity | Length     | Width      | Height    | Weight  |  |  |
|--------------------------------|----------|------------|------------|-----------|---------|--|--|
| NON-TILT SWIVEL » POLY ROLLERS |          |            |            |           |         |  |  |
| UMS-HD-15-P                    | 7.5 Tons | 23-1/2 in. | 10-1/2 in. | 4-3/4 in. | 72 lbs. |  |  |
| UMS-HD-50-P                    | 20 Tons  | 23-3/4 in. | 11 in.     | 4-3/4 in. | 89 lbs. |  |  |
| UMS-HD-75-P                    | 20 Tons  | 23-3/4 in. | 11 in.     | 4-3/4 in. | 89 lbs. |  |  |















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## STRAIGHT LINE SKATES



**Straight Line Skates** are as their name suggests, the ultimate machinery moving dollies for straight line moving. Straight Line Skates are ideal for narrow, limited space moving and heavy duty straight line moving applications. Capacities range from 2.5 tons to 100 tons per skate, rolling on interchangeable steel or polyurethane coated rollers. Fully welded steel frames bring the ruggedness and unmatched quality you know and expect from us. Their low profile design allows for minimum load jacking and maximum load clearance. A wide stance provides increased stability and weight distribution under load. Hevi-Haul Skates have been trusted by professional rigging companies and machinery movers for over 80 years as the premiere family owned American brand machinery dolly.

Straight Line Skates are available in three varieties, Long, Short, and Slim.

#### LONG STRAIGHT LINE SKATES



**Long Straight Line Skates** are the ultimate heavy duty roller dollies to handle the weight of your most extreme moves. Two rows of tandem rollers in a long, fully welded steel frame gives the best stability under load. These skates are favored for handling the heaviest jobs for machinery movers, riggers, stevedores and contractors. Capacities range from 10 tons to 100 tons per skate.

| Model   | Capacity | Length     | Width      | Height    | Weight   |
|---------|----------|------------|------------|-----------|----------|
| L O N G | STRAIGI  | AT LINE    | » STE      | EL ROL    | LERS     |
| HD-15   | 10 Tons  | 27-3/4 in. | 10-1/2 in. | 4 in.     | 110 lbs. |
| SD-50   | 25 Tons  | 28 in.     | 11-1/4 in. | 4-1/8 in. | 140 lbs. |
| BB-100  | 50 Tons  | 28 in.     | 12 in.     | 4-1/8 in. | 150 lbs. |
| TDM-200 | 100 Tons | 29-3/4 in. | 12 in.     | 4-3/4 in. | 229 lbs. |

| Model                             | Capacity  | Length     | Width      | Height    | Weight   |  |
|-----------------------------------|-----------|------------|------------|-----------|----------|--|
| LONG STRAIGHT LINE » POLY ROLLERS |           |            |            |           |          |  |
| HD-15-P                           | 10 Tons   | 27-3/4 in. | 10-1/2 in. | 4 in.     | 81 lbs.  |  |
| SD-50-P                           | 20 Tons*  | 28 in.     | 11-1/4 in. | 4-1/8 in. | 111 lbs. |  |
| ВВ-100-Р                          | 20 Tons** | 28 in.     | 12 in.     | 4-1/8 in. | 121 lbs. |  |
| TDM-200                           | 55 Tons   | 29-3/4 in. | 12 in.     | 4-3/4 in. | 187 lbs. |  |

\*SD-50-P Capacity with all Equal Sized Poly Rollers (3-1/4" Ø) is 20 Tons per Skate. \*\*BB-100-P Capacity with all Equal Sized Poly Rollers (3-1/4" Ø) is 40 Tons per Skate.









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## STRAIGHI LINE SKATES



#### SHORT STRAIGHT LINE SKATES



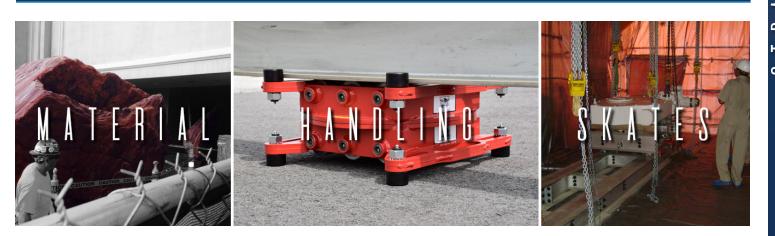
**Short Straight Line Skates** utilize many of the same features of their longer counterpart in a shorter frame. Two rows of tandem rollers in a shorter, fully welded steel frame gives excellent stability under load. These skates are favored for handling the heaviest jobs for machinery movers, riggers, stevedores and contractors. Capacities range from 6 tons to 30 tons per skate.

| Model                               | Capacity | Length     | Width      | Height    | Weight   |  |
|-------------------------------------|----------|------------|------------|-----------|----------|--|
| SHORT STRAIGHT LINE » STEEL ROLLERS |          |            |            |           |          |  |
| ST-1012                             | 6 Tons   | 15-3/4 in. | 10-1/2 in. | 3-7/8 in. | 58 lbs.  |  |
| X-30                                | 15 Tons  | 15-3/4 in. | 10-1/2 in. | 3-7/8 in. | 63 lbs.  |  |
| ST-1040                             | 20 Tons  | 16 in.     | 11-3/4 in. | 4 in.     | 81 lbs.  |  |
| ST-1060                             | 30 Tons  | 16 in.     | 11-3/4 in. | 4 in.     | 104 lbs. |  |

| Model     | Capacity | Length     | Width      | Height    | Weight  |
|-----------|----------|------------|------------|-----------|---------|
| S H O R   | T STRAI  | GHT LIN    | [          | LY ROL    | LERS    |
| ST-1012-P | 6 Tons   | 15-3/4 in. | 10-1/2 in. | 3-7/8 in. | 46 lbs. |
| Х-30-Р    | 15 Tons  | 15-3/4 in. | 10-1/2 in. | 3-7/8 in. | 51 lbs. |
| ST-1040-P | 20 Tons  | 16 in.     | 11-3/4 in. | 4 in.     | 69 lbs. |
| ST-1060-P | 30 Tons  | 16 in.     | 11-3/4 in. | 4 in.     | 86 lbs. |











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## STRAIGHT LINE SKATES



#### SLIM STRAIGHT LINE SKATES



*Slim Straight Line Skates* are based on the same concepts as our long and short skates in a narrower frame. A single row of tandem rollers in a fully welded steel frame provides heavy duty moving capabilities where space is limited . Capacities range from 2.5 tons to 12.5 tons per skate.

| Model   | Capacity | Length     | Width     | Height    | Weight   |
|---------|----------|------------|-----------|-----------|----------|
| S L I M | STRAIGI  | IT LINE    | » { [ [   | EL ROL    | LERS     |
| ST-5    | 2.5 Tons | 15-3/4 in. | 6 in.     | 3-7/8 in. | 30 lbs.  |
| TDM-4   | 7.5 Tons | 17 in.     | 6-1/2 in. | 4 in.     | 62 lbs.  |
| TDM-7   | 12 Tons  | 29-3/4 in. | 6-1/2 in. | 4 in.     | 121 lbs. |

| Model                             | Capacity | Length     | Width     | Height    | Weight   |
|-----------------------------------|----------|------------|-----------|-----------|----------|
| SLIM STRAIGHT LINE » POLY ROLLERS |          |            |           |           |          |
| ST-5-P                            | 2.5 Tons | 15-3/4 in. | 6 in.     | 3-7/8 in. | 24 lbs.  |
| TDM-4-P                           | 7.5 Tons | 17 in.     | 6-1/2 in. | 4 in.     | 50 lbs.  |
| TDM-7-P                           | 12 Tons  | 29-3/4 in. | 6-1/2 in. | 4 in.     | 100 lbs. |











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### COMPACI SWIVEL SKATES



**Compact Swivel Skates** pack a lot of moving capacity in a small, low profile package. Perfect for light to medium duty loads requiring full directional control. Capacities range from 1.5 tons to 12.5 tons per skate, rolling on interchangeable steel or polyurethane coated rollers. Each swivel top skate has a friction plate between the top frame of the dolly and bottom surface of the swivel plate to reduce swimming under load and eliminating the need for a locking mechanism. Swivel tops are easily removable with an hex key wrench for straight line moving applications without the need to purchase additional skates. Compact Swivel Skates are available individually as well as convenient kits with a steel job box and placement handle. The Rocker Top models CS-25 and CS-25-P both provide built in tilting functionality.

Each skate is equipped with two 3-1/4" Ø rollers.

| Model  | Capacity    | Length    | Width  | Height    | Weight  |
|--------|-------------|-----------|--------|-----------|---------|
| COMPAC | T S W I V E | LSKAT     | ES »S  | TEEL R    | OLLERS  |
| CS-3   | 1.5 Tons    | 8-1/8 in. | 6 in.  | 4-1/2 in. | 30 lbs. |
| CS-5   | 2.5 Tons    | 8-1/8 in. | 6 in.  | 4-1/2 in. | 30 lbs. |
| CS-25  | 12.5 Tons   | 9 in.     | 12 in. | 5-1/2 in. | 45 lbs. |

| Model                                | Capacity | Length    | Width  | Height    | Weight  |
|--------------------------------------|----------|-----------|--------|-----------|---------|
| COMPACT SWIVEL SKATES » POLY ROLLERS |          |           |        |           |         |
| CS-3-P                               | 1.5 Tons | 8-1/8 in. | 6 in.  | 4-1/2 in. | 24 lbs. |
| CS-5-P                               | 2.5 Tons | 8-1/8 in. | 6 in.  | 4-1/2 in. | 24 lbs. |
| CS-25-P                              | 10 Tons  | 9 in.     | 12 in. | 5-1/2 in. | 39 lbs. |

| Model  | Capacity   | Length | Width   | Height | Weight   |
|--------|------------|--------|---------|--------|----------|
| COMPA  | CT SWIV    | EL KIT | 2 » 2 I | EEL RO | LLERS    |
| CS-12K | 6 Ton Kit  | N/A    | N/A     | N/A    | 127 lbs. |
| СS-20К | 10 Ton Kit | N/A    | N/A     | N/A    | 127 lbs. |

| Model                              | Capacity   | Length | Width | Height | Weight   |  |
|------------------------------------|------------|--------|-------|--------|----------|--|
| COMPACT SWIVEL KITS » POLY ROLLERS |            |        |       |        |          |  |
| СS-12К-Р                           | 6 Ton Kit  | N/A    | N/A   | N/A    | 103 lbs. |  |
| СЅ-20К-Р                           | 10 Ton Kit | N/A    | N/A   | N/A    | 103 lbs. |  |













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## STRUCTURAL MOVER SKATES



**Structural Mover Skates** help make the complex and intricate task of moving and turning an existing home or building off of it's original foundation easier for the structural mover so it can be transported to it's new location. From the Hamilton Grange National memorial to erosion threatened homes on the eastern seaboard, Professional House & Building Movers have relied on Hevi-Haul Skates for over 80 years to assist them in executing some of their most remarkable moves. We continue to be humbled by their trust in our American made products when there's quite literally so much riding on it for the families that own these homes.

Structural Mover Skates are available in two styles, our X,Y axis House & Building Skates and Beam Roller Skates.





### <u>HOUSE & BUILDI</u>NG SKATES

| Model                   | Capacity | Length     | Width      | Height | Weight   |  |
|-------------------------|----------|------------|------------|--------|----------|--|
| HOUSE & BUILDING MOVERS |          |            |            |        |          |  |
| НМ-25                   | 25 Tons  | 19-1/4 in. | 17-7/8 in. | 10 in. | 278 lbs. |  |
| НМ-50                   | 50 Tons  | 19-1/2 in. | 20-1/2 in. | 10 in. | 318 lbs. |  |
| HM-100                  | 100 Tons | 28-1/2 in. | 20-1/2 n.  | 10 in. | 590 lbs. |  |





#### BEAN ROLLER SKATES

Moving heavy buildings means using very long and heavy beams. **Beam Roller Skates** make sliding and launching beams under structures a much easier task. With their high capacity and relatively light weight, these dollies can easily be raised overhead. Beam Roller Skates can be ordered with a removable guide roller system for multi-purpose usage, such as rolling smaller structures on beams.

| Model                | Capacity | Length     | Width     | Height   | Weight  |  |
|----------------------|----------|------------|-----------|----------|---------|--|
| BEAM MOVERS » GUIDED |          |            |           |          |         |  |
| BR-3 CAM             | 9 Tons   | 15-1/2 in. | 7-1/8 in. | 3.91 in. | 32 lbs. |  |
| BR-4 CAM             | 12 Tons  | 20-3/4 in. | 7-3/8 in. | 3.91 in. | 45 lbs. |  |

| Model | Capacity                 | Length     | Width     | Height    | Weight  |  |
|-------|--------------------------|------------|-----------|-----------|---------|--|
|       | BEAM MOVERS » NON-GUIDED |            |           |           |         |  |
| BR-2  | 6 Tons                   | 9-1/2 in.  | 4 in.     | 3-1/4 in. | 20 lbs. |  |
| BR-3  | 9 Tons                   | 13-3/4 in. | 6 in.     | 3-1/4 in. | 30 lbs. |  |
| BR-4  | 12 Tons                  | 19 in.     | 6-3/4 in. | 3-1/4 in. | 43 lbs. |  |









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## MODIFIED & CUSTOM SKATES





Applications don't always have an off the shelf solution. Whether it's a slight modification of our standard skates or a completely unique design, we have the flexibility and experience to design custom fit solutions for our customers.

With over 80 years of experience in custom roller dollies, we use our expertise and the latest in 3D CAD software and technology to design the best one-of-a-kind rugged skates in a myriad of varieties. Whether it's a modification to our standard skates or a custom solution, we will work directly with you through the design process to model a product that fits your requirements prior to production. We use high quality North American steel, CNC machined components, and fully welded steel frames for added strength and longevity for your toughest moves.





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#### PRODUCTS THAT MOVE THE WORLD

